

Work Order ID 50599

July 16, 2009 1:56:55 PM



Page 1

Item ID: D2258-176

Accept



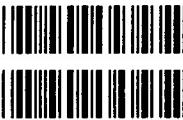
Setup Start



Revision ID:

Item Name: Placard

Stop



Start Date: 7/16/09 Start Qty: 20.00



Cust Item ID:

Required Date: 7/17/09 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan ✓

Date: Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D2258	D
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100



Purchasing

Memo

0.00

CZ 09/07/14 20

Purchasing

Issue P/O: 10095

E-mail or Ship electronic file and or dwg to vendor
 Manufacture as per Dwg and supplied files
 Possible supplier: Studio Letrage
 Material release note is required.

110



Receive & Inspect for Damage & Mat'l Certs

0.00

CZ 09/07/17 20

Packaging

Memo

0.00

Packaging

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Item ID: D2258-176

Accept



Setup Start



Revision ID:

Item Name: Placard

Stop



Start Date: 7/16/09 Start Qty: 20.00



Cust Item ID:

Required Date: 7/17/09 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

120



QC

Quality Control

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

=> 507/07/17

0.00

cont
+20

φ

130



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

1/8/17/17 20

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/07/21 HJ
MF 09-07-20

Picklist Print

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Page 1

Work Order ID: 50599



Parent Item: D2258-176



Parent Item Name: Placard

Start Date: 7/16/09

Required Date: 7/17/09

Comments:

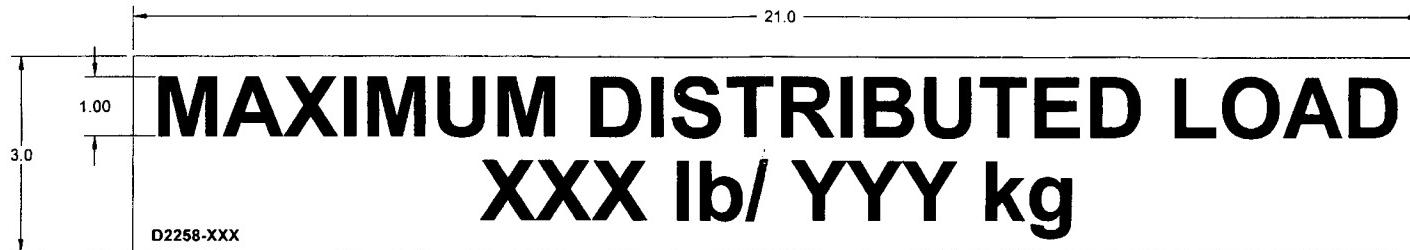
Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2258-170PRevC		Purchased		No			Each	0.0000	20.0000		10/17/17	SC

Placard - 170 lb

8 7 6 5 4 3 2 1



D2258-XXX PLACARD
(XXX = ALLOWABLE WEIGHT IN POUNDS)

PART NUMBER	LOAD
D2258-132	132 lb/ 60 kg
D2258-160	160 lb/ 73 kg
D2258-170	170 lb/ 77 kg
D2258-176	176 lb/ 80 kg
D2258-200	200 lb/ 91 kg
D2258-220	220 lb/ 100 kg
D2258-300	300 lb/ 136 kg

△

50599

RELEASED
(07/06/00)

NOTES:
1) MATERIAL: RED LETTERS, 1 HIGH, ADHESIVE BACK
MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR
AVERY IPM #2031

- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D2258-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D2258-132 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 132 POUNDS (lbs).

D	ADD P/N D2258-176		09.06.03
C	REDRAWN. SEE PAR 08-026		AJS 08.10.29
B	ADDED NOTE		BW 95.11.29
A	NEW ISSUE		BW 94.02.28
REV.	DESCRIPTION		BY DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>AB</i>	DRAWING NO. REV. D	
CHECKED	<i>AB</i>	D2258 SHEET 1 OF 1	
MFG. APPR.	<i>AB</i>	TITLE SCALE	
APPROVED	<i>AB</i>	DE APPR. NTS	
DATE	09.06.03		

UTILITY BASKET PLACARD

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8 7 6 5 4 3 2 1



210 MAIN W.,
HAWKESBURY, ONT. K6A 2H6
Tel.: 613 632-2001
Fax: 613 632-9491
www.studiolettrage.com

INVOICE / FACTURE

No.: 12458
DATE: 07/17/2009
PAGE 1 of 1
Re: Quote No. 7314

VENDU À:
SOLD TO:

Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury, Ontario K6A 1K7

LIVRÉ À:
SHIPPED TO:

Dart Aerospace Ltd
Hawkesbury, Ontario

ITEM ARTICLE	QTY QYE	UNIT UNITÉ	DESCRIPTION	GST TPS	PST TVP	UNIT PRICE PRIX UNITE	AMOUNT MONTANT
	20	1	D2258-176P decals set up <i>CZ070917</i> E - GST @ 5% GST PST Exempt: #6122-5207	E		3.75 50.00	75.00 50.00 6.25
Studio de Lettrage GST: #869034678RP001							TOTAL
PO 10095							131.25

Sold By:

Merci! Thank You!



PRODUCT DATA BULLETIN

Product Data Bulletin: A5-O
Avery Graphics™ A5 Opaque
5-year INTERMEDIATE calendered vinyl film
Dated: 10/3/02

Description: Avery Graphics™ A5 Opaque intermediate films are flexible, high-gloss calendered vinyls designed for use on computer sign cutting equipment. This construction provides excellent cutting, weeding and transferring characteristics for signage applications.

Application information can be found in the Avery Graphics Application Guide.

For surface preparation, converting and printing, and application and removal instructions, please refer to the Avery Graphics Instructional Bulletin.

Construction:

- Face Film: 3.2 mils opaque medium gloss intermediate calendered vinyl film
- Adhesive: 1.0 mil clear acrylic permanent solvent pressure-sensitive adhesive
- Liner: 78# bleached white kraft

Physical Properties:

The following information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification).

- Outdoor durability: 5 years when properly processed and applied (vertical exposure, unprinted film)**
- Application surface contours: Flat and simple curves
- Minimum surface and air application temperature: +50° F (10° C)
- Service Temperature Range: -40° F to +180° F (-40° C to 82° C) (Reasonable range of temperatures which would be expected under normal environmental time and temperature conditions)
- Typical Chemical Resistance: Resistant to most mild acids, alkalis and salt solutions. See instructional bulletin for recommendations on cleaning.
- Shelf Life: One year when stored at the following temperatures and humidity conditions: 68°-77° F (20° - 25° C) and 50±5% R. H.

• Typical Adhesion Values: 180° Peels

Substrate	24 hrs	1 week
Stainless Steel	4.4 lbs/in	5.1 lbs/in
Glass	4.7 lbs/in	5.3 lbs/in

NOTE: Tested per ASTMD 1000. Always pre-test your specific substrate prior to actual application.

- Reflectivity: NA
- Typical Gloss*: 70 at 60°

- Tensile at Yield: 9.0 lbs/in to 15.0 lbs/in width
- Elongation: 100% minimum
- Dimensional Stability: Less than 0.03 in. (0.762mm). Shrinkage is determined by measuring shrinkage of unprinted film applied to to 36 in.² (91 cm²) aluminum test panel after 72 hrs. aging at 73° F (23° C) 50±5% R.H. followed by 48 hrs. at 150° F (65° C).

Typical Converting Methods:

CUTTING

Computer Sign Cutting: yes

Angle of Blade: 30° or 45°

Minimum letter Height: 0.5 inch

PRINTING

Thermal Transfer Printing: yes

Ink Jet Printing: no

E-Stat printing: no

Screen Printing: no

Exceptions:

Durability Exceptions: Colors with reduced durabilities are as follows: A5077-O Silver and A5247-O Gold are 3-year durable and A5003-O Clear is 4-year durable.

Gloss Exceptions: A5077-O Silver, A5247-O Gold and A5508-O Vibrant Blue have a typical gloss of 50 at 60°.

Pigmented Adhesive Exceptions: none

** Some color fade may occur in severe environmental areas such as, Florida, Arizona, Nevada, New Mexico, Utah, Southwest Texas and Southern California. Durability statement does not apply outside of the contiguous 48 states as testing has not been done in those regions.

WARRANTY: All statements, technical information and recommendations about Avery Dennison products are based upon tests believed to be reliable but do not constitute a guarantee or warranty. All Avery Dennison products are sold with the understanding that Purchaser has independently determined the suitability of such products for its purposes. Avery Dennison products are warranted to be free from defects in material and workmanship for either one year (or the period stated on the specific product information literature in effect at time of delivery, if longer) from date of shipment if said product is properly stored and applied. It is expressly agreed and understood that Avery Dennison's sole obligation and Purchaser's exclusive remedy under this warranty, under any other warranty, express or implied, or otherwise, shall be limited to repair or replacement of defective product without charge at Avery Dennison's plant or at the location of product (at Avery Dennison's election), or in the event replacement or repairs is not commercially practical, to Avery Dennison's issuing Purchaser a credit reasonable in light of the defect in the product.

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